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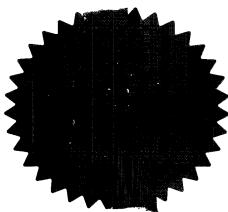
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1.	Your	reference

P36279-/SSI/GEM

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0401361.1

3. Full name, address and postcode of the or of each applicant (underline all surnames)

ROBERTSON, Stewart Tathieknowe West Glen Road Kilmacolm PA13 4PR

Patents ADP number (if you know it)

6935456001

If the applicant is a corporate body, give the country/state of its incorporation

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4. Title of the invention

Dispenser

5. Name of your agent (if you bave one)

Murgitroyd & Company

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Scotland House 165-169 Scotland Street Glasgow G5 8PL

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1	Dispenser
2	
3	This invention relates to a dispenser, and
4	particularly, but not exclusively, to a dispenser
5	for dispensing flowable dentifrice materials onto a
6	toothbrush.
7	
8	Conventionally, the task of brushing teeth with a
9	flowable dentifrice material such as a paste or gel
10	involves manually squeezing a deformable tube to
11	deposit the material onto a toothbrush.
12	Alternatively, rigid tubes having a manually
13	operated pump mechanism for dispensing the
14	dentifrice material are also widely used.
15	
16	Other known dispensers employ lever and ratchet
L7	mechanisms, cantilever arm devices or operate
L8	utilising the force of gravity and a winder key
L9	dispensing device.
20	
21	

Whilst such devices have provided an improved 1 dispensing means for dentifrice material for the 2 majority of people, there are others who may find 3 such devices cumbersome or awkward to use. 4 example, young children may have a tendency to 5 squeeze a toothpaste tube too hard and have 6 difficulty in accurately directing the extracted 7 toothpaste onto the toothbrush. The elderly, the 8 infirm and people suffering from arthritis or 9 related complaints may also find the task of 10 manually dispensing a dentifrice material onto a 11 toothbrush rather onerous. 12 13 A further disadvantage of known dispensers is that 14 it is difficult to completely empty the contents of 15 a tube of dentifrice material and consequently a 16 significant amount of wastage is typical. 17 18 According to a first aspect of the present invention 19 there is provided dispensing apparatus comprising an 20 inlet port for coupling to an opening in the neck of 21 a container containing flowable material and an 22 outlet port through which the material is dispensed; 23 the inlet and outlet ports being separated by a 24 conduit, a first one-way valve positioned at the 25 inlet port to permit passage of the material from 26 the container into the conduit and a second one-way 27 valve positioned at the outlet port to permit 28 passage of the material out of the conduit; and 29 means for selectively varying the volume of the 30 conduit between the inlet and outlet ports. 31

Preferably, the flowable material is semi-solid 1 2 material. 3 Preferably, the inlet port is adapted to form a 4 5 hermetically sealed connection with the neck of the 6 container. 7 Preferably, an upstanding resilient collar for 8 receiving the neck of the container and forming the 9 hermetic seal is mounted on and surrounds the inlet 10 11 port. 12 13 Preferably, the resilient collar is annular in 14 shape. 15 Preferably, the internal diameter of the resilient 16 17 collar is tapered. 18 Preferably, the resilient collar is made from a 19 silicone material. 20 21 Preferably, a rigid housing surrounds the resilient 22 23 annular collar. Preferably, an annular radial flange projects

24

- 25
- inwardly from the lower peripheral edge of the rigid 26
- 27 housing.

28

- Preferably, the upper end of the conduit bears on 29
- 30 the flange within the rigid housing.

31

32 Preferably, the inlet port is located within the

rigid housing and interposed between the conduit and 1 the resilient collar. 2 3 Preferably, the inlet port is perforated. 4 5 Preferably, the first one-way valve is an umbrella б valve. 7 8 Preferably, the second one-way valve is a duckbill 9 valve. 10 11 Preferably, the conduit is resiliently deformable. 12 13 Preferably, the resiliently deformable conduit is a 14 bellows pump. 15 16 Preferably, the respective ends of the conduit are 17 axially displaceable relative to each other to 18 selectively vary the volume of the conduit between 19 the inlet and outlet ports. 20 21 Preferably, the dispenser and the container are 22 located within a casing for fixing to a wall. 23 24 Preferably, projections provided on the exterior of 25 the housing are releasably connectable to the 26 casing. 27 28 Preferably, cam surface engaging portions are 29 provided on the outlet port. 30 31

Preferably, the cam surface engaging portions are

	outwardly projecting pins.
2	
3	Preferably, a cradle member is pivotably and
4	releasably mounted on the casing.
5	
б	Preferably, cam surfaces provided on the cradle
7	member receive the outwardly projecting pins.
8	
9	Preferably, the flowable semi-solid material is
10	dentifrice material.
11	
12	Preferably, the cradle member has two side walls and
13	a platform adapted to support a toothbrush head.
14	
15	Preferably, the platform is provided with a push
16	surface corresponding to the distal end of the
17	toothbrush head.
18	
19	According to a second aspect of the present
20	invention there is provided a method of dispensing
21	dentifrice material from a container using the
22	dispensing apparatus of the first aspect comprising
23	the steps of:
24	(i) coupling the open neck of a container with
25	the inlet port;
26	(ii) priming the dispensing apparatus to remove
27	any air within the apparatus or the container
28	by sequentially reducing and increasing the
29	volume between the inlet and outlet ports; and
30	(iii) reducing the volume between the inlet and
31	outlet ports to force the dentifrice material
32	from the container and through the first one

·1	way valve, the conduit and the second one-way
2	valve respectively.
3	
4	Preferably, the step of reducing the volume between
5	the inlet and outlet ports is achieved by applying a
6	force to compress the conduit longitudinally.
7	
8	Preferably, the step of applying a longitudinal
9	force is achieved by pivoting a cradle member having
10	cam surfaces about a pivot axis, said cam surfaces
11	moving cam surface engaging portions provided on the
12	outlet port thus moving the outlet port towards the
13	inlet port.
14	
15	Preferably, the step of pivoting the cradle member
16	is achieved by placing a toothbrush in the cradle
17	member and applying a force in a direction
18	corresponding to the longitudinal axis of the
19	toothbrush.
20	
21	Embodiments of the present invention will now be
22	described, by way of example only, with reference to
23	the accompanying drawings, in which:
24	
25	Fig. 1 is a cross-sectional perspective view of
26	the conduit portion of the dispensing
27	apparatus;
28	Fig. 2 is a perspective view of the dispensing
29	apparatus located within its casing; and
30	Figs. 3a, 3b and 3c are cross-sectional views
31	showing the conduit portion of the dispensing
32	apparatus at various stages in its operation.

1

2 The dispensing apparatus comprises a conduit portion 3 as shown in Fig. 1 having an inlet port 10 and an 4 outlet port 12 separated by a deformable conduit in the form of a bellows pump 14. An upstanding 5 6 resilient collar 16 made from elastic silicone 7 material is mounted on and surrounds the inlet port 10. The resilient collar 16 is annular in shape and 8 its inner diameter tapers inwardly towards the inlet 9 10 port 10. the resilient collar 16 has detents 11 provided on its outer periphery for releasably 12 locating it within a rigid housing 18 to allow 13 removal for cleaning or replacement. The rigid 14 housing 18 is provided with an inwardly projecting annular flange 20 around the periphery of its lower 15

16 17 edge.

The upper end of the bellows pump 14 bears on the flange 20 within the rigid housing 18 and the inlet port 10 is held interposed between the upper end of the bellows pump 14 and the lower surface of the resilient collar 16 by any suitable means for producing a hermetic seal, for example by gluing or hot melt sealing.

25

26 Perforations 20 are provided in the inlet port 10
27 and an umbrella valve 22 selectively opens and
28 closes to allow material to pass through the
29 perforations 20 into the bellows pump 14. The
30 umbrella valve 22 fits within a recessed portion 17
31 located around the lower inner periphery of the
32 collar 16. A duckbill valve 24 positioned within

the outlet port 12 selectively opens and closes to 1 allow material to pass through and exit the bellows 2. pump 14. 3 4 The selection of appropriate valves at the inlet and 5 outlet ports 10, 12 is important for effective 6 operation of the dispensing apparatus. For example, 7 the configuration of the umbrella valve 22 is such 8 that it is appropriate for the suction of material 9 into the conduit 14 whilst its profile is such that 10 the valve itself does not substantially extend 11 The duckbill valve vertically into the conduit 14. 12 24 is particularly suitable for use at the outlet 13 port 12 because it provides a directed and even flow 14 of material with a clean cut-off. 15 16 As shown in Fig. 2, the conduit portion of Fig. 1 is 17 located within a casing 26 which is fixed on a wall 18 Projections 30 are provided on the exterior 19 surface of the rigid housing 18 and releasably 20 received within corresponding grooves 32 on the 21 casing 26 to allow removal for cleaning or 22 replacement of parts . 23 24 A cradle member 34 is pivotably and releasably 25 mounted to the casing 26 via protrusions 36 formed 26 on its side walls 38 which locate in corresponding 27 apertures in the casing 26. The cradle member 34 28 has cam surfaces 40 formed on its side walls 38 29 which engage with outwardly projecting pins 42 on 30 the outlet port 12. 31

1 In use, the open neck of a container is located 2 within the resilient collar 16 and the elastic 3 nature of the silicone material forms a hermetic 4 seal around the neck. The following description 5 uses the example of dispensing toothpaste from a 6 deformable toothpaste tube. It should however be 7 appreciated that the invention can be used to 8 dispense any other flowable semi-solid material nor 9 is its operation limited for use with only 10 deformable containers. 11 A toothbrush head 44 is located on a supporting 12 13 surface 46 within the cradle member 34 against a 14 push surface 48. In order to dispense toothpaste 15 from the dispensing apparatus, the apparatus must 16 first be primed to remove any air from within the apparatus and toothpaste tube. This is achieved by 17 18 applying a force in a direction corresponding to the 19 longitudinal axis of the toothbrush to thereby pivot the cradle member 34 relative to the casing 26 about 20 21 its protrusions 36. The pivoting action causes the 22 outwardly projecting pins 42 on the outlet port 12 23 to slide up the cam surfaces 40 on the cradle member 24 In doing so, an upwardly directed force is 25 applied to the outlet port 12 and the bellows pump 14 is thereby longitudinally compressed to reduce 26 the volume between the inlet port 10 and the outlet 27 28 port 12 and expel air from the apparatus and the 29 toothpaste tube via the duckbill valve 24. The cradle member 34 returns to its initial position

30

31 32 upon withdrawal of the toothbrush head 44 from the

push surface 48 by virtue of the resilient nature of 1 It may be necessary to repeat the bellows pump 14. 2 this action several times before all air is expelled 3 from the apparatus and the toothpaste tube. 4 5 Once fully primed, the bellows pump is filled with 6 toothpaste as indicated in Fig. 3a and the 7 dispensing apparatus is ready for use. 8 pivotal movement of the cradle member 34 as 9 described above will cause toothpaste to be forced 10 from the bellows pump 14 onto the underlying 11 toothbrush head 44 as indicated in Fig. 3b. 12 pivot point of the cradle member 34 is positioned 13 forward of the duckbill valve 24 and therefore the 14 toothbrush travels upwards during the pivoting 15 motion. Such a motion aids accurate placement of 16 the toothpaste onto the toothbrush head 44. Upon 17 removal of the toothbrush head 44 from the cradle 18 member 34, the resilient nature of the bellows pump 19 14 returns the apparatus to its original position. 20 During the return motion, further toothpaste is 21 drawn into the bellows pump 14 through the open 22 umbrella valve 22 as shown in Fig. 3c. 23 24 The push stop 48 on the cradle member 34 is also 25 positioned forward of the duckbill valve 24 such 26 that the toothpaste is deposited along the length of 27 the toothbrush head 44 from its distal end to its 28 The maximum distance through which the handle end. 29 toothbrush head 44 can pivot therefore corresponds 30 to the length of a standard toothbrush head. 31 Accordingly, the amount of toothpaste dispensed from 32

11 1 the duckbill valve 24 onto the toothbrush head 44 is 2 dictated by the degree to which the cradle member 34 3 is pivoted. 4 5 It will be appreciated that the dispensing apparatus 6 of the present invention can be easily disassembled 7 for cleaning purposes or for replacement of parts. 8 For example, the cradle member 34 may be 9 disconnected from the casing 26 by manually pinching 10 the side walls 38 toward each other thereby moving the protrusions 36 out of engagement from their 11 12 corresponding apertures 26. Similarly, the rigid 13 housing 18 can be removed from the casing 26 by 14 sliding its projections 30 out of engagement with 15 their corresponding grooves 32. 16 17 It will also be appreciated by those skilled in the art that the dispensing apparatus of the present 18 19 invention can be operated by only one hand and therefore provides a simple, effective and 20 convenient means of dispensing toothpaste onto a 21 The features of the invention are 22 23 particularly advantageous for those people, such as 24 the young, the infirm or the elderly who find conventional means of dispensing toothpaste onto a 25 26 toothbrush difficult to operate. 27 28 Modifications and improvements may be made to the 29 above without departing from the scope of the 30 present invention. For example, the dispenser need

not be used exclusively for dentifrice material and could equally be adapted to a dispense a variety of

1 different semi-solids or fluids, e.g. cream, hand-2 wash, shaving gel, hair gel, washing up liquid and 3 the like. 4 5 The conduit need not be in the form of a bellows. 6 pump and the volume varying means may act in a 7 transverse rather than a longitudinal direction. The cradle member may be adapted to correspond with 9 the material being dispensed. For example, if 10 material is to be dispensed onto a hand (i.e. soap 11 or shaving foam) then an appropriately shaped cradle 12 member would be used. 13 14 Alternative one-way valves could be used at either 15 end of the conduit and the collar could include a 16 threaded aperture to receive a threaded neck of a 17 container. 18 19 Whilst the dispensing apparatus of the present 20 invention has been described to be fixed on a wall 21 in a vertical orientation, it could equally be 22 adapted to operate in other orientations.

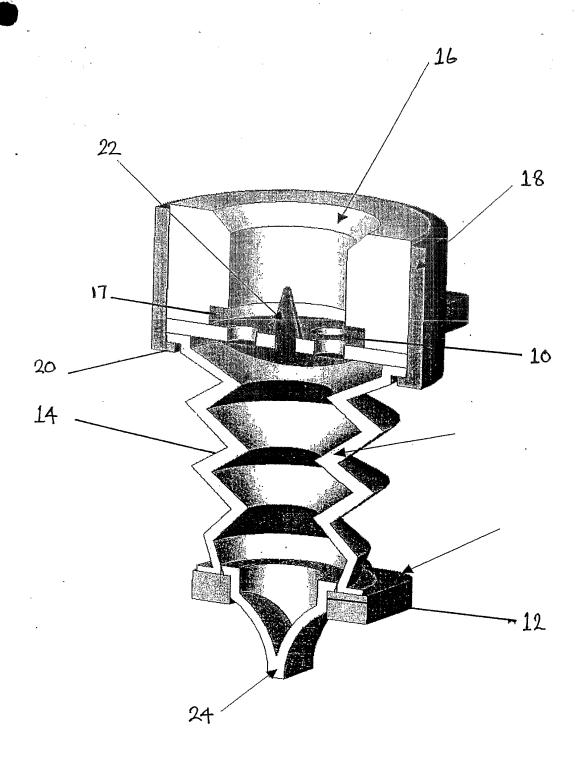


Fig.1



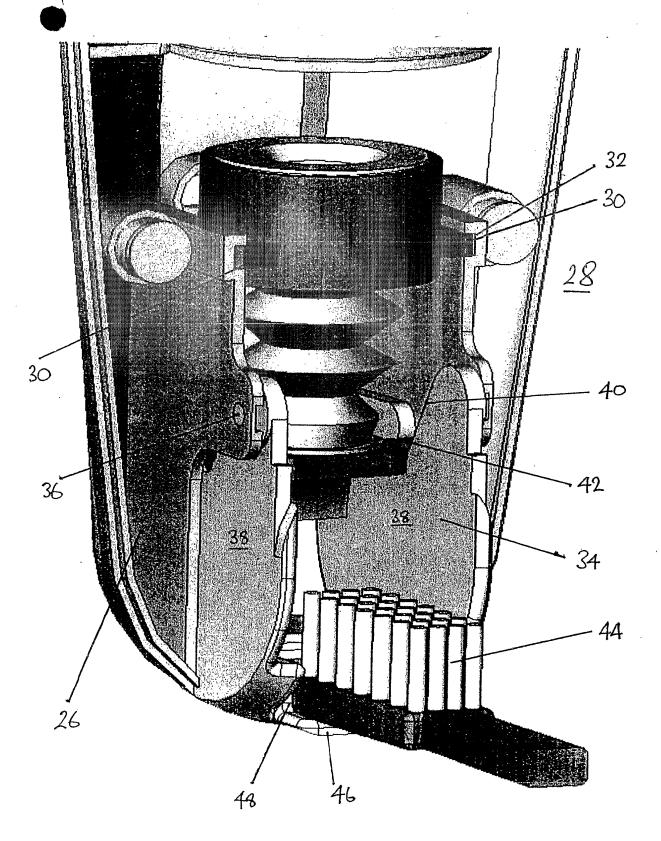


Fig. 2

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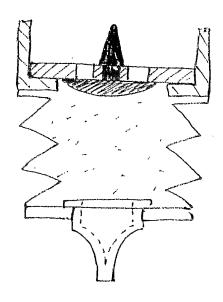


Fig. 3a

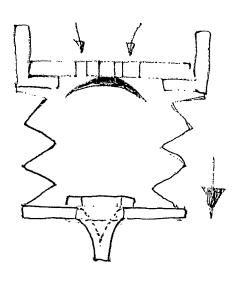


Fig. 3c

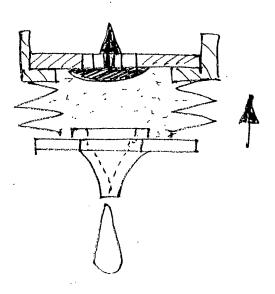


FIG. 36

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